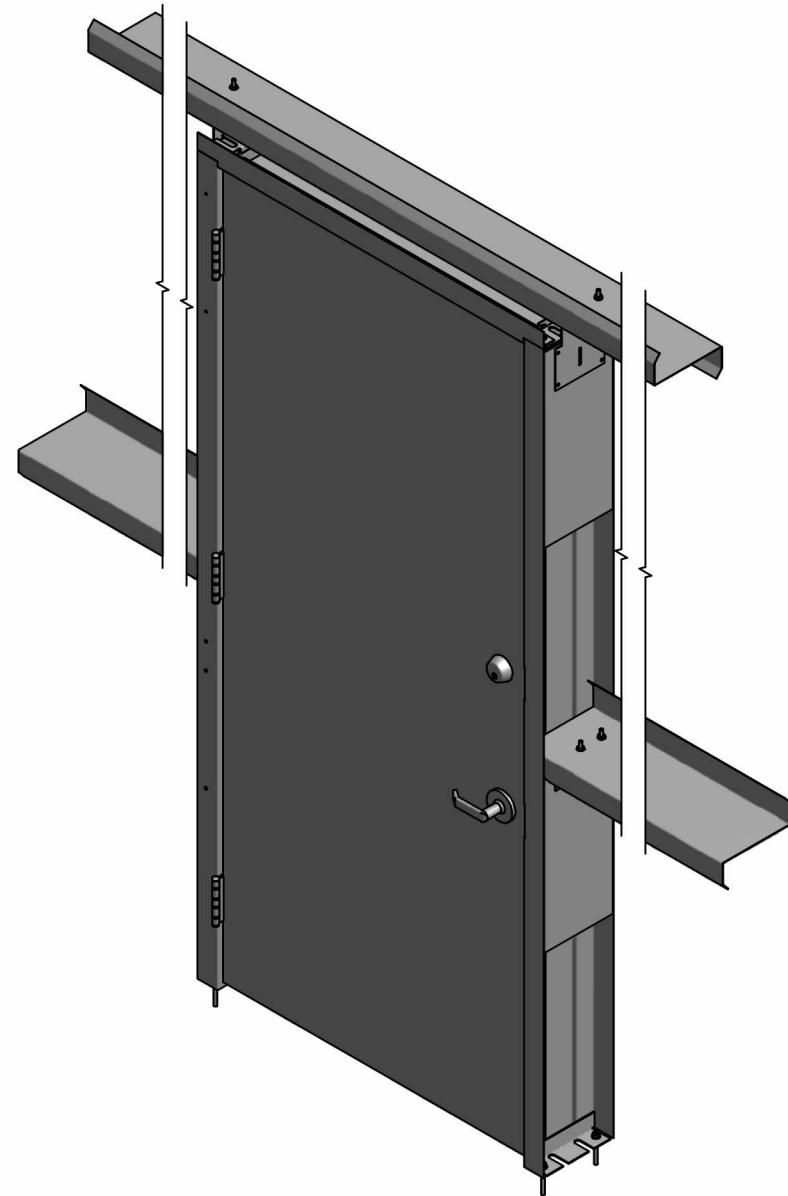


Installation Instructions

- 1) Field located door, remove and cut necessary girts in bay.
- 2) Arrange jambs according to required swing, then fasten header to jamb.
- 3) After assembling frame, place in position, square and plumb. Hang door panel.
- 4) Fasten door frame to girts with screws or tack welding.
- 5) Fasten bottom of door jambs with $3/8 \times 2 \frac{3}{4}$ wedge anchors.
- 6) Install threshold and door hardware.
- 7) The door jambs shall be fastened to the C-channel framing along the frame interior with eight (8) $1/4 \times 1 \frac{1}{8}$, self-tapping, hex-head sheet metal screws located 1" from the sill, and spaced at 12" on center thereafter. The door jambs shall be fastened to the C-channel framing along the frame exterior with eight (8) #12 x $1 \frac{1}{8}$, self-tapping, hex-head sheet metal screws and integral neoprene washers located 1" from the sill, and spaced at 12" on center thereafter.
- 8) The door frame head shall be fastened to the C-channel framing along the frame interior with five (5) #10 x 1", self-tapping, hex-head sheet metal screws located 1" from the jamb, and 12" on center thereafter. The door frame head shall be fastened to the C-channel framing along the frame exterior with five (5) #12 x $1 \frac{1}{8}$ ", self-tapping, hex-head sheet metal screws and integral neoprene washers located 1" from the jamb, and spaced at 10" on center thereafter.
- 9) Install "C" channel with "L" clips.
- 10) Anchor "L" clips to floor with $3/8 \times 2 \frac{3}{4}$ wedge anchors.
- 11) Fasten upper "L" clip to girt using #10 Tek screws.
- 12) Flash accordingly.



DRAWN	R Muller	DIAMOND DOOR PRODUCTS	
CHECKED	S Curry	TITLE	
		4'0 X 7'0 140 and 150 MPH Windstorm Installation Instructions	
SIZE	C	DWG NO	REV
SCALE		4080 Test With Girt	
		SHEET 4 OF 4	